

FIG. 1F

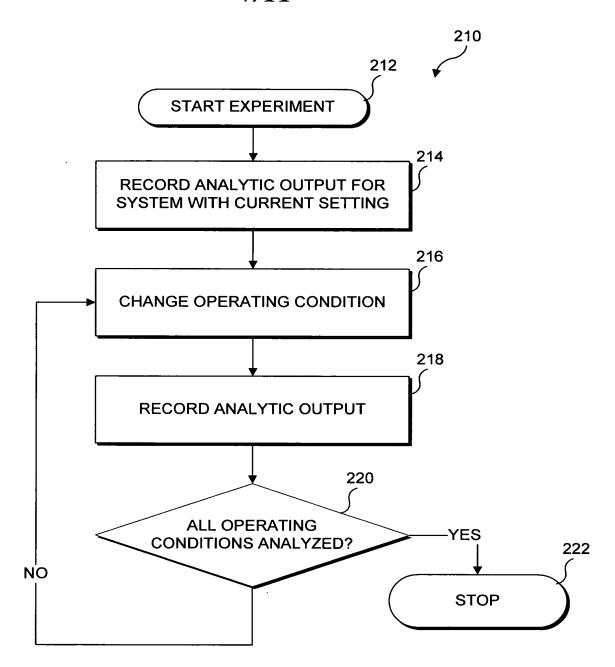
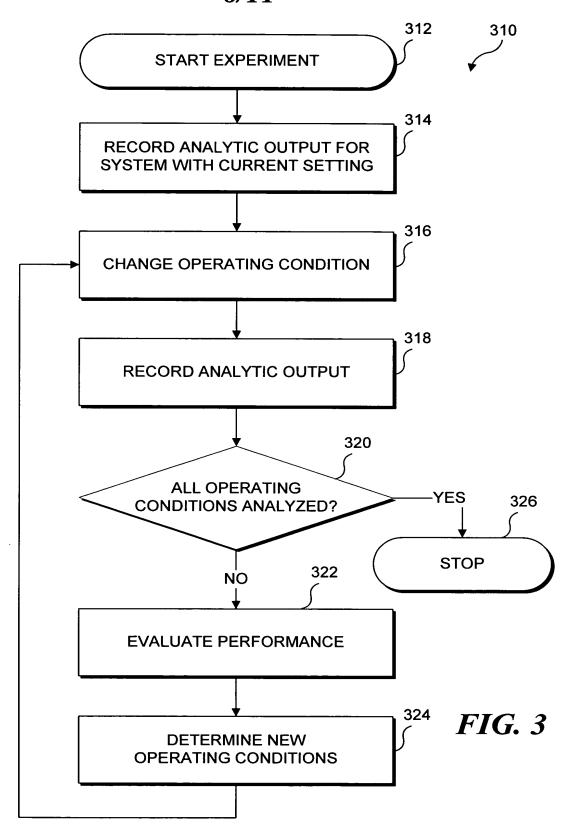


FIG. 2



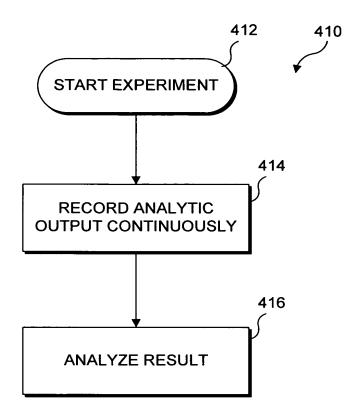
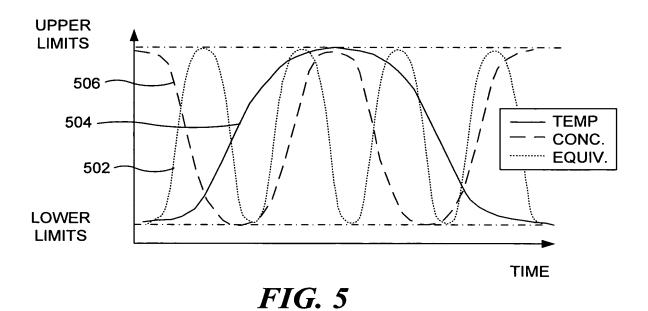


FIG. 4

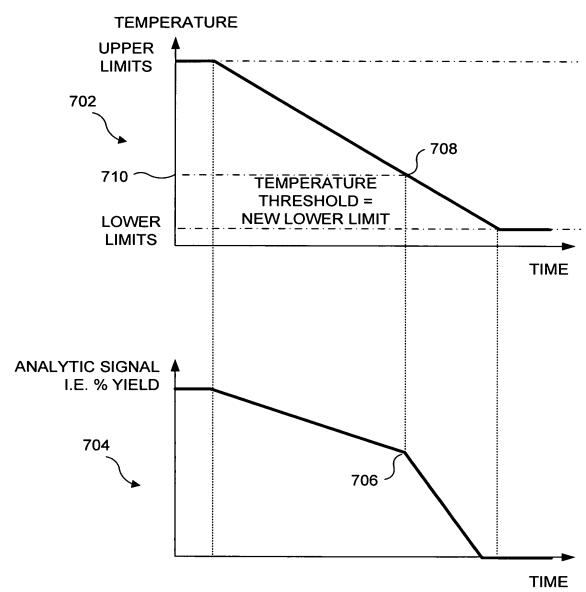
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ANALYTIC SIGNAL I.E. % YIELD 602

HIGHEST IMPROVEMENT— SIMULTANEOUS ANALYSIS OF OPERATING CONDITIONS

FIG. 6



IDENTIFICATION OF THRESHOLDS IN OPERATING PARAMETERS AND PERFORMANCE

FIG. 7